



OREGON RULE CO.
We Measure Up, Down, Sideways and in Circles!

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SDS - Dibond®

SECTION I - PRODUCT IDENTIFICATION

TRADE NAME:
Dibond®

SYNONYM:
Aluminum Laminated Construction

MANUFACTURER'S NAME AND ADDRESS:
Alcan Composites USA, Inc.
208 W. 5th street. P.O. Box 507
Benton, KY 42025
(270) 527-4200

EMERGENCY TELEPHONE:
1-800-424-9300 Chemtrec

To be used only in the event of chemical emergencies involving a spill, leak, fire, and exposure accidents involving chemicals.

SECTION II - MATERIAL IDENTIFICATION AND INFORMATION

INGREDIENTS (Common Name)	PERCENT (%) (By wt.)	Occupational Exp. Limits (OSHA) (mg/m3)
Polyethylene (CAS #9002-88-4)	39-72	10.0 Total ⁽²⁾ 5.0 Resp. ⁽²⁾
Aluminum ⁽³⁾	28-61	15.0 Total ⁽²⁾ 5.0 Resp. ⁽²⁾

SECTION III - PHYSICAL PROPERTIES

APPEARANCE AND ODOR: Composite sheet material, odorless

MELTING POINT: 593° C / 890° F

SPECIFIC GRAVITY: 2.70-2.73 g/ccm range

SOLUBILITY: insoluble in water

¹ Concentration of ingredients depends upon the thickness of the material.

² These products are not considered to be a health hazard in the form in which they are sold (sheet, panel). However, if these products are abraded, melted, welded, cut or processed in any manner that causes release of fumes or dusts, hazardous levels of fumes or dust may be generated from these materials or constituents of these materials. Dust from these materials is regulated as particulate, N.O.S.

³ This product is not considered to be a health hazard in the form in which it is sold (sheet panel). However, if this product is abraded, melted, welded, cut or processed in any manner that causes release of fumes or dusts, hazardous levels of fumes or dust may be generated from these materials or constituents of these materials. Aluminum fumes or dust are subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

SECTION IV - FIRE AND EXPLOSION DATA

AUTO IGNITION: Composite -- (ASTM D-1929) 768°F, 409°C

EXTINGUISHING MEDIA: Water, foam, CO₂, dry chemical powder

SPECIAL FIRE FIGHTING PROCEDURE: Toxic gases may form upon combustion. Respiratory protection is recommended.

THERMAL DECOMPOSITION: May produce carbon monoxide, carbon dioxide, organic vapors.

SECTION V - REACTIVITY DATA

STABILITY: Stable.

INCOMPATIBILITY: None known.

DECOMPOSITION PRODUCTS: Reference: "Thermal Decomposition", Section IV.

CONDITIONS TO AVOID: None known.

SECTION VI - HEALTH HAZARD DATA

These products are not considered to be a health hazard in the form in which they are sold (sheet, panel). However, if these products are abraded, melted, welded, cut or processed in any manner that causes release of fumes or dusts, hazardous levels of fumes or dusts may be generated from these materials or constituents of these materials.

EFFECTS OF OVEREXPOSURE:

ACUTE: Physical irritation of the eyes may result from overexposure to high concentrations of dust or chips from certain fabricating operations. Overexposure to high concentrations of respirable dust may result in pulmonary fibrosis.

CHRONIC: Repeated long-term inhalation of high concentrations of respirable dust may cause inflammation of the upper and lower respiratory tract.

SPECIAL PRECAUTIONS: Avoid prolonged inhalation of high dust concentrations and ingestion of material. Wash hands before eating, drinking or smoking. Wear proper eye and respiratory protection when working in areas of high dust concentrations.

EMERGENCY AND FIRST AID PROCEDURES: For dust contact with eyes, wash immediately under water for at least 15 minutes. For dust inhalation exposure, remove to fresh air. Contact a physician.

SECTION VII STORAGE, HANDLING, AND DISPOSAL DATA

WASTE DISPOSAL: Care must be taken when using or disposing of material debris to prevent environmental contamination. Dispose of the debris in accordance with the Clean Air Act, the Clean Water Act, the Resource Conservation and Recovery Act and all state or local laws / regulations regarding disposal.

STORAGE AND HANDLING PRECAUTIONS: Store in a flat dry area. Handle carefully to avoid scratching product finish. Caution should be taken to avoid sharp edges.

SECTION VIII - PERSONAL PROTECTION DATA

PRIMARY ROUTES OF ENTRY: Inhalation and ingestion of dust concentrations.

RESPIRATORY PROTECTION: An approved NIOSH/MSHA respirator must be used when engineering controls cannot be implemented to control dust concentrations. Reference OSHA 1910.134 for specific requirements.

VENTILATION: Local exhaust, Reference OSHA 1910.94 for specific requirements.

EYE: Eye protection must be worn when working in dust concentrations and during sawing or other operations which might cause flying debris. Reference OSHA 1910.133 for specific requirements.

PROTECTIVE GLOVE: Gloves should be used to prevent cuts or scrapes.

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