



OREGON RULE CO.
We Measure Up, Down, Sideways and in Circles!

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SDS - 5.0 Mil Gloss

PRODUCTION DESCRIPTION

5.0- mil clear polyester film print treated for use with UV and conventional inks. Polyester films have many uses including decorative trim, product identification pieces, two-way window decals, and point of purchase displays.

APPLICATIONS

- Decorative trim
- Production identification pieces
- Point of purchase displays
- Window decals

FEATURES AND BENEFITS

- 5.0-mil print-treated clear polyester with a permanent acrylic adhesive on a film liner.

TECHNICAL DATA

Face Material	5.0-mil polyester, print-treated
Color and Finish	Gloss clear
Adhesive	Permanent acrylic
Liner	1.2-mil polyester

TYPICAL CHARACTERISTICS

Average Adhesion Values (PSTC-1, 180° peel @ 12"/min., 73°F, on Stainless Steel)	<u>15 min.</u> 40oz.	<u>24 hr.</u> 55 oz.
Minimum Application Temperature	50°F	
Service Temperature Range	-65°F to +225°F	
Shelf Life (@ 73°F, 50% RH)	2 years	
Outdoor Life	2 years	

CHEMICAL RESISTANCE

Distilled Water (24 hr.)	No Effect
Detergent (24 hr.)	No Effect
10% HC1 (10 min)	No Effect
10% Ammonium Hydroxide (10 min)	No Effect

The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes.